

## **Claims**

### **What is claimed is:**

1. A method for fabricating a fiber lens, comprising:
  - (a) stripping proper length of a coating layer of a fiber to form a bare  
5 fiber portion;
  - (b) cleaning the bare fiber portion;
  - (c) fixing the fiber into a ferrule included in a holder;
  - (d) providing a container filled with a layer of hydrofluoride, a layer of  
oil and a middle mixed layer;
  - 10 (e) immersing the bare fiber portion of the fiber in the container,  
wherein the bare fiber portion of the fiber is etched by the layer of  
hydrofluoride and the fiber is perpendicular to the surface of the layer  
of oil to form a cone;
  - (f) melting the cone by a plurality of electric arcs to form a fiber lens;  
15 and
  - (g) adjusting the relative position between the electric arcs and the cone  
to form a desired curvature and shape of the fiber lens.
2. The method according to claim 1, wherein the bare fiber portion in  
step (b) is washed by acetone, alcohol and deionized water.
- 20 3. The method according to claim 1, wherein the inner radius of the  
ferrule is equal to that of the fiber.

4. The method according to claim 1, wherein the thickness of the layer of oil is about 2 mm.

5. The method according to claim 1, wherein the concentration of the hydrofluoride is 40% to 60%.

5        6. The method according to claim 1, wherein the etching time in step (e) is 30 to 50 minutes.

7. The method according to claim 1, wherein the distance between the central point of the electric arcs and the cone is about 1.1 mm.

8. The method according to claim 1, wherein the distance between the  
10        central point of the electric arcs and the cone is about 0.5 mm.

9. The method according to claim 1, wherein the radius of the curvature of the fiber lens in step (g) is 8 to 10  $\mu\text{m}$ .

10. The method according to claim 1, wherein the offset between the axis of the fiber lens fabricated in step (g) and the axis of the fiber body is  
15        below 1  $\mu\text{m}$ .

11. The method according to claim 1, wherein the oil is motor oil.

12. The method according to claim 1, wherein the shape of the fiber lens is hyperbolic.

13. The method according to claim 1, wherein the shape of the fiber  
20        lens is hemispherical.

14. The method according to claim 1, wherein the ferrule is a ceramic ferrule.